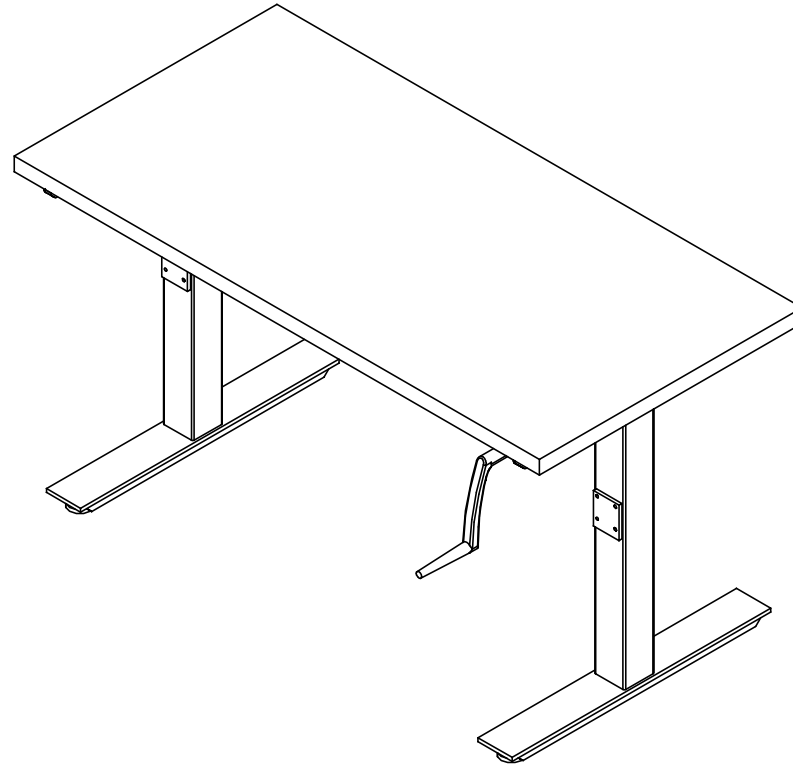


HI-LO BENCH

HLB SERIES TABLES ASSEMBLY INSTRUCTIONS



NOTE:

- 1. WARNING: EXTRA WORK/INSTALLATION TIME NEEDED WHEN ATTACHING EPOXY TOPS!!**
- 2. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED**

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XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
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TITLE:
**HI-LO BENCH
ASSEMBLY INSTRUCTIONS**

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	7/28/21	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
HLB SERIES TABLES	NTS	1 OF 15	REV A

TOOLS REQUIRED

DRILL
3/16" CARBIDE DRILL BIT - SEE IMAGE BELOW
5/32" DRILL BIT



3/16" DRILL BIT

ASSEMBLY COMPONENTS


ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP, (STYLE, SIZE, AND THICKNESS VARIES)	1
ADJUSTABLE FRAME	VARIES	ADJUSTABLE HEIGHT TABLE, CRANK LIFT, (SIZE VARIES), BLACK	1
CASTERS - OPTIONAL	253941	CASTER, MONTISA	4

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. FRAME COLORS:
 - 1.1.1. BLACK
 - 1.2. TOP SELECTIONS:
 - 1.2.1. CHEMGUARD, 1 3/4" BUTCHER BLOCK MAPLE, EPOXY, AND SHOPTOP.
 - 1.3. SIZES OF TABLE:
 - 1.3.1. WIDTH = 60" OR 72"; DEPTH = 24" OR 30"; HEIGHT = ADJUSTABLE.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	7/28/21	EMR	-
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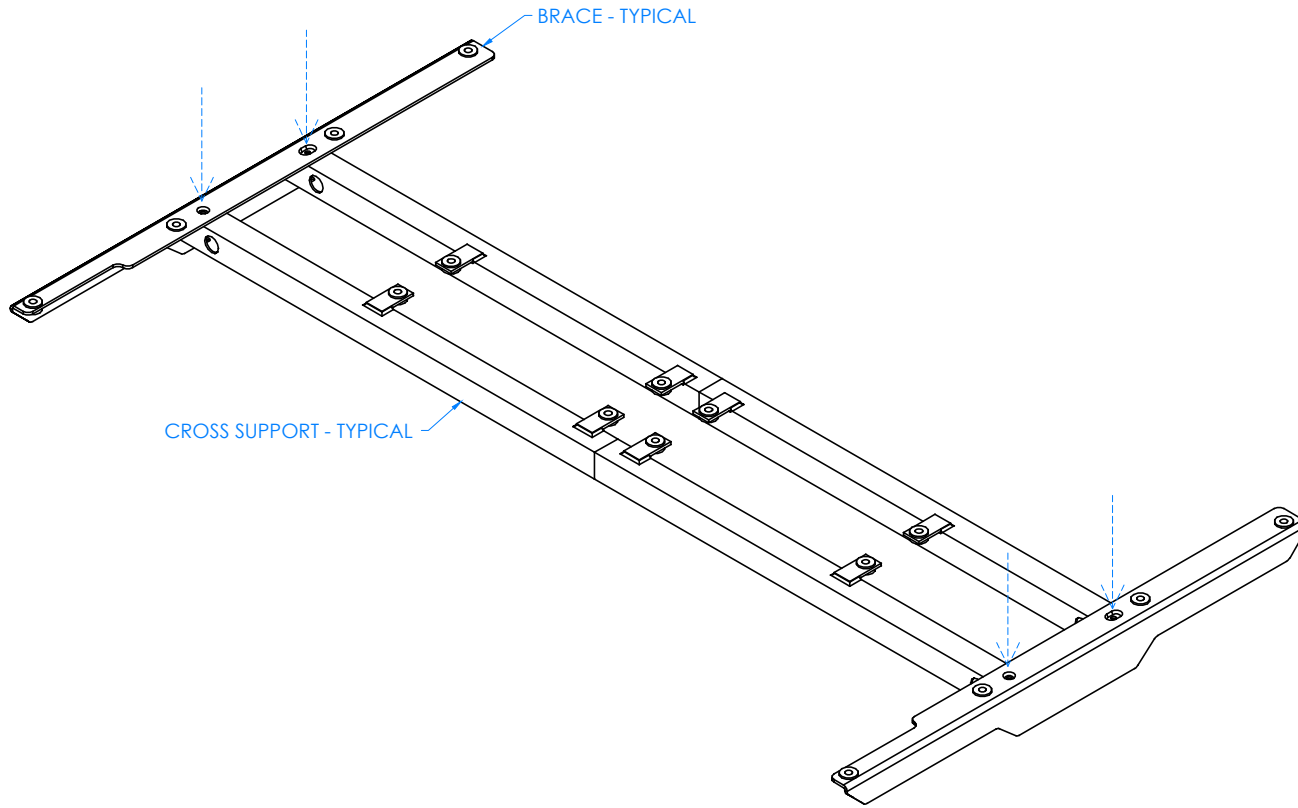
ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE DECIMALS: .X = ± .030 .XX = ± .020 .XXX = ± .010 ANGLES: = ± 1° CABINET SQUARENESS: = ± .0625	DWN BY: EMR	DATE DWN: 7/28/21
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TITLE:
**HI-LO BENCH
TOOLS AND ASSEMBLY COMPONENTS**

DRAWING NUMBER: HLB SERIES TABLES	SCALE: NTS	SHEET: 2 OF 15	REVISION: REV A
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STEP 1:

- ATTACH BRACES TO CROSS SUPPORTS WITH THE (4) SCREWS PROVIDED.

NOTE:

1.

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DECIMALS: $\times = \pm .000$	APR BY:		DATE APR:	
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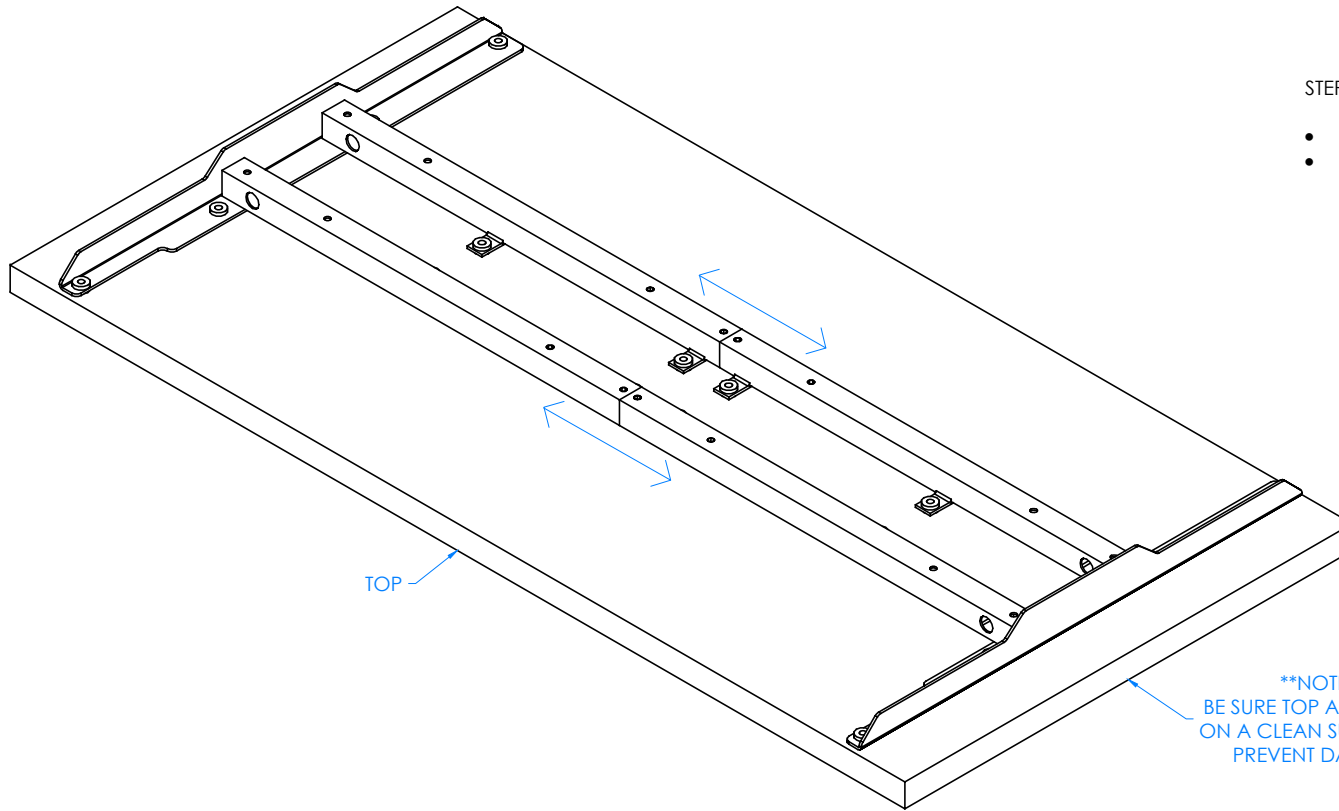


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REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
HLB SERIES TABLES	NTS	3 OF 15	REV A



STEP 2:

- TURN FRAME ASSEMBLY OVER AND PLACE ON TOP.
- ADJUST CROSS BRACES SO FRAME SITS ON TOP WITH PROPER OVERHANG.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	7/28/21
DECIMALS: $\frac{1}{16}$ = ± .030	APR BY:		DATE APR:	
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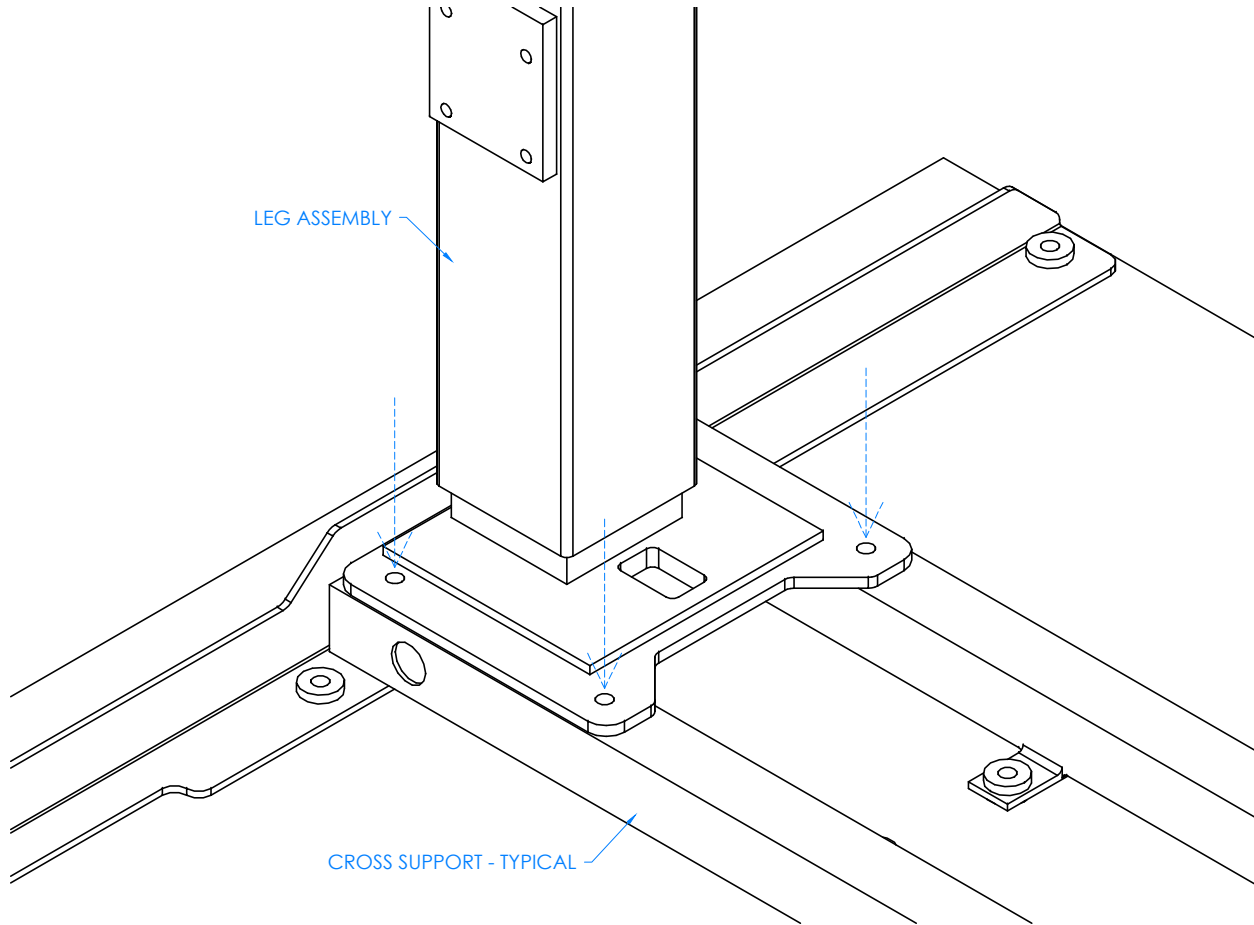


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HLB SERIES TABLES	NTS	4 OF 15	REV A



STEP 3:

- ATTACH LEG ASSEMBLY TO CROSS SUPPORTS ON EACH SIDE WITH THE (8) SCREWS PROVIDED.

NOTE:

1.

CLOSE UP OF LEG ASSEMBLY

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DECIMALS: $X = \pm .000$	APR BY:		DATE APR:	
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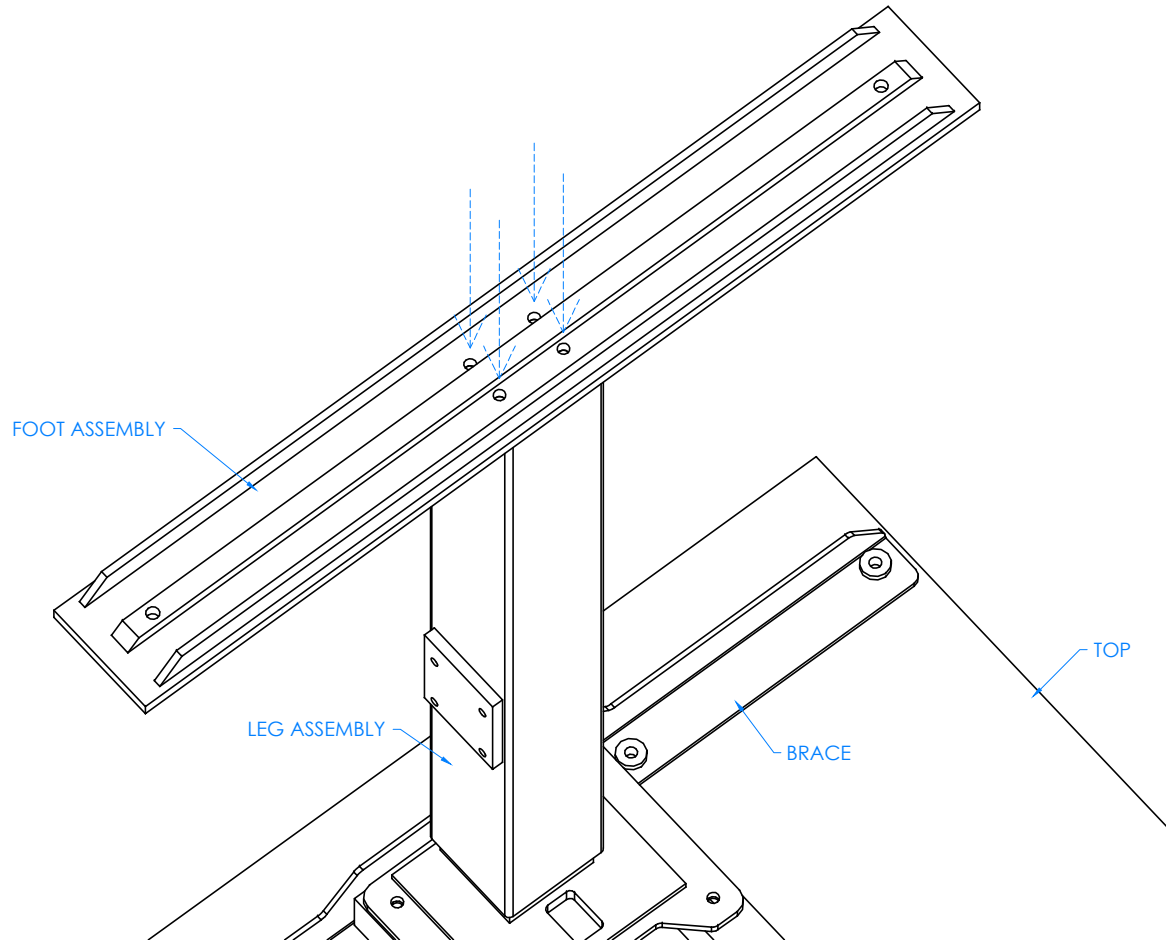


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HLB SERIES TABLES	NTS	5 OF 15	REV A



STEP 4:

- ATTACH FOOT ASSEMBLY TO LEG ON EACH SIDE WITH THE (8) SCREWS PROVIDED.

NOTE:

1.

CLOSE UP OF FOOT ASSEMBLY

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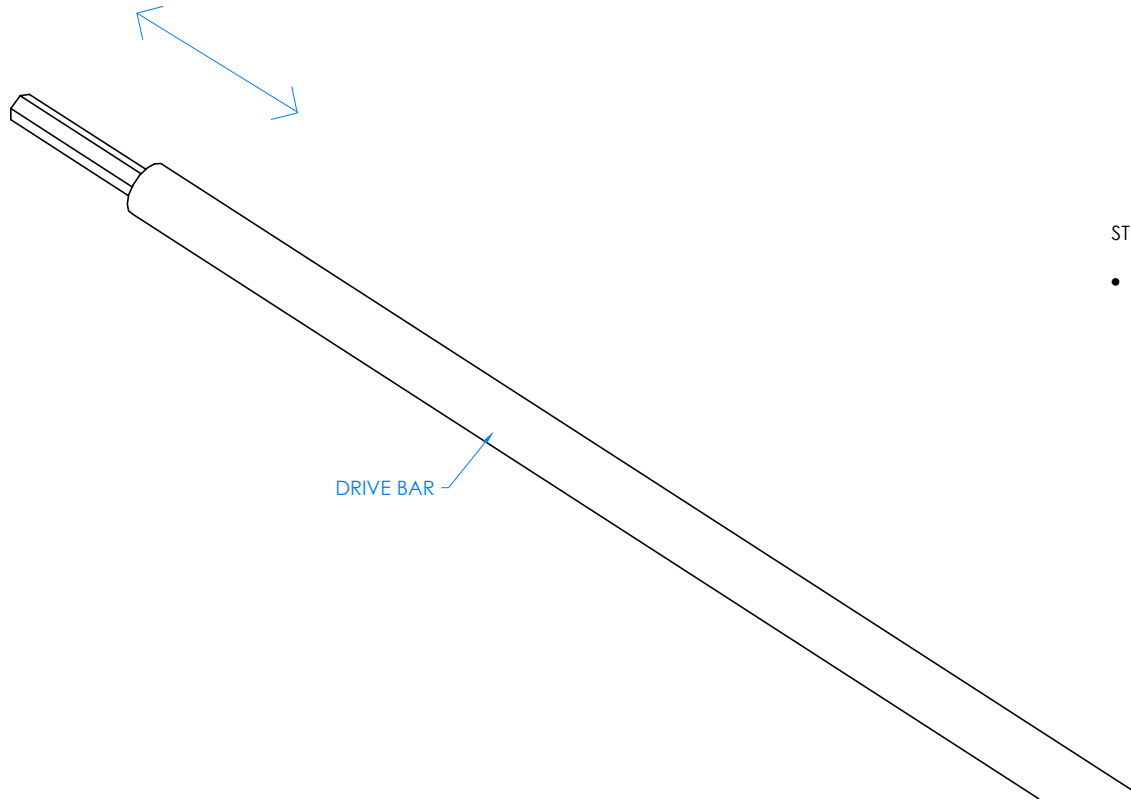


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HLB SERIES TABLES	NTS	6 OF 15	REV A



STEP 5:

- ADJUST GEAR CONNECTION ON DRIVE BAR TO DESIRED LENGTH.

NOTE:

1.

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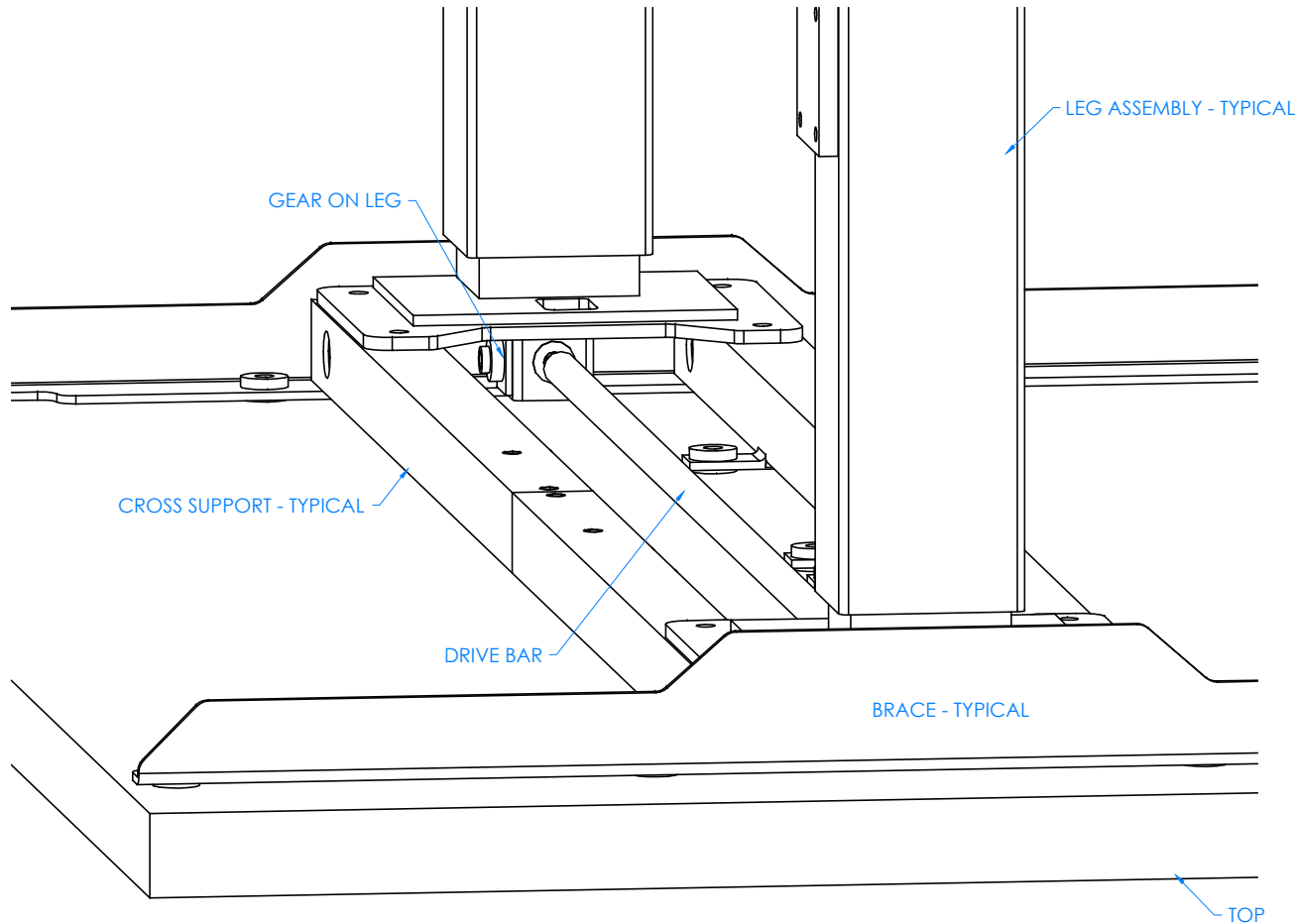
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REVISION LEVEL

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HLB SERIES TABLES	NTS	7 OF 15	REV A



STEP 6:

- PLACE DRIVE BAR IN BETWEEN CROSS SUPPORTS.
- MOUNT GEAR CONNECTION ON DRIVE BAR TO THE GEAR ON BOTH LEGS.

NOTE:

1.


CLOSE UP OF DRIVE BAR ASSEMBLY

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A	CREATED DRAWING	7/28/21	EMR	-
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ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	7/28/21
DECIMALS: X = ± .000	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
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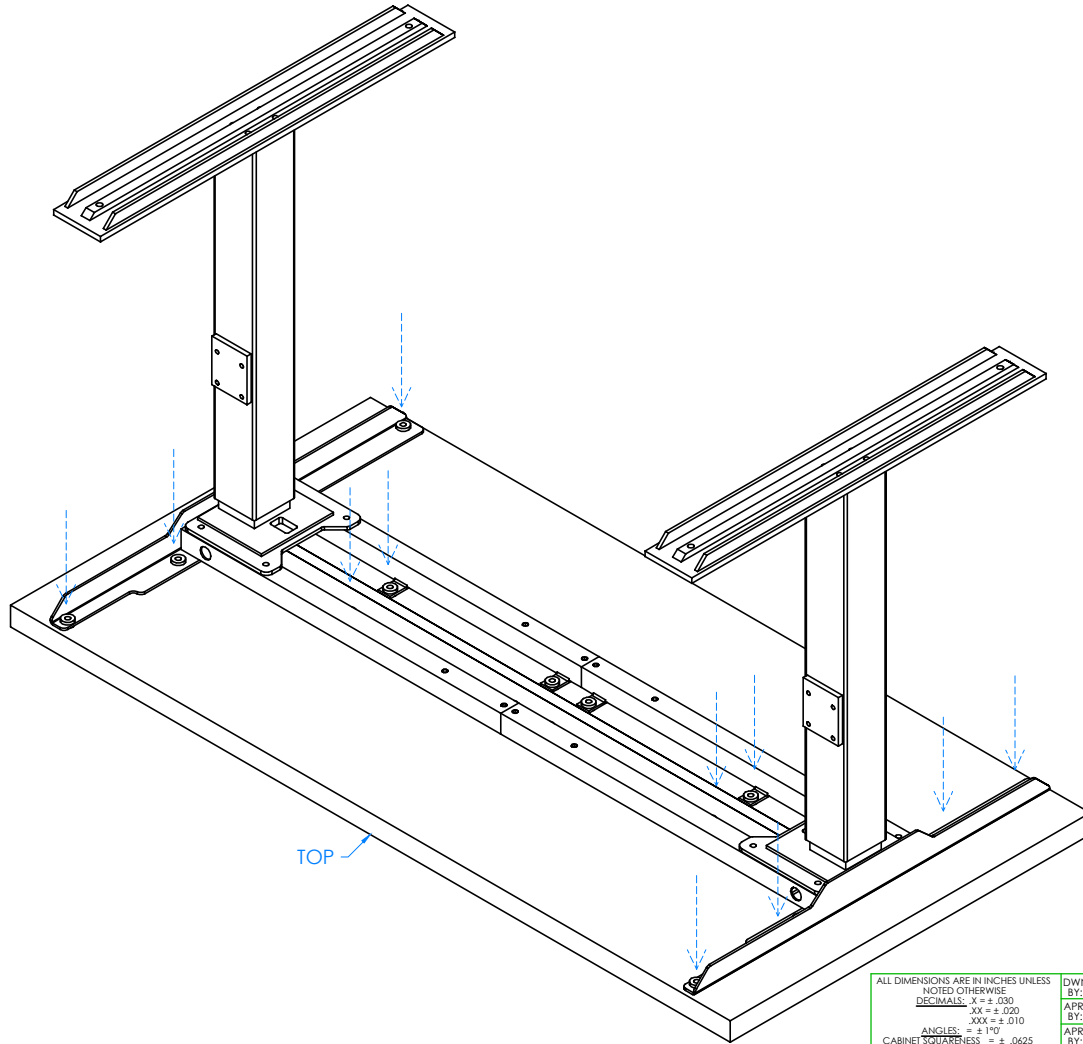
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HLB SERIES TABLES	NTS	8 OF 15	REV A



STEP 7:

- ATTACH FRAME TO TOP WITH THE (12) SCREWS PROVIDED.
- PRE-DRILL HOLES IN TOP TO PREVENT CRACKING.
- IF YOU HAVE A PHENOLIC OR EPOXY TOP, PRE-DRILL 3/16" HOLES IN TOP USING A CARBIDE DRILL BIT.
- IF YOU HAVE A SOLID MAPLE TOP, PRE-DRILL 5/32" HOLES IN TOP.
- PLEASE MEASURE PROPER DEPTH!


NOTE:

1. **WARNING: EXTRA WORK/INSTALLATION TIME NEEDED WHEN ATTACHING EPOXY TOPS!!**

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DECIMALS: X = ± .000	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
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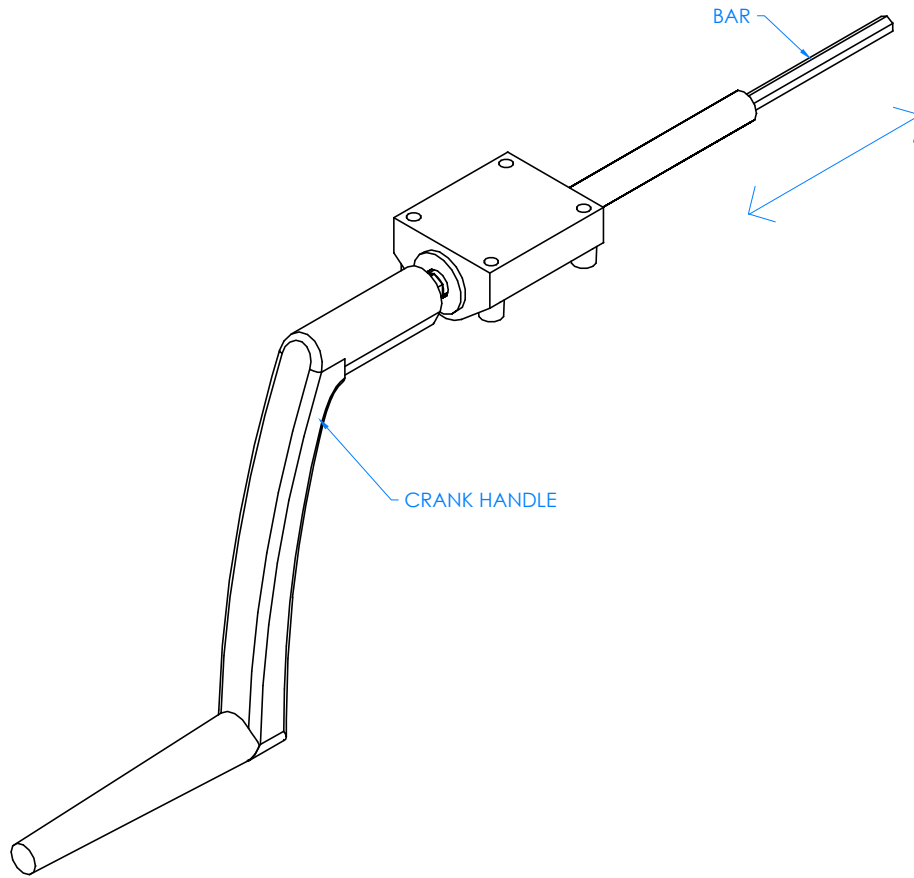
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HLB SERIES TABLES	NTS	9 OF 15	REV A



STEP 8:

- ADJUST LENGTH OF BAR ON CRANK HANDLE SO IT FITS IN THE GEAR ON LEG.


NOTE:

1.

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DECIMALS: $X = \pm .000$	APR BY:		DATE APR:	
$XX = \pm .020$	APR BY:		DATE APR:	
$XXX = \pm .010$	APR BY:		DATE APR:	
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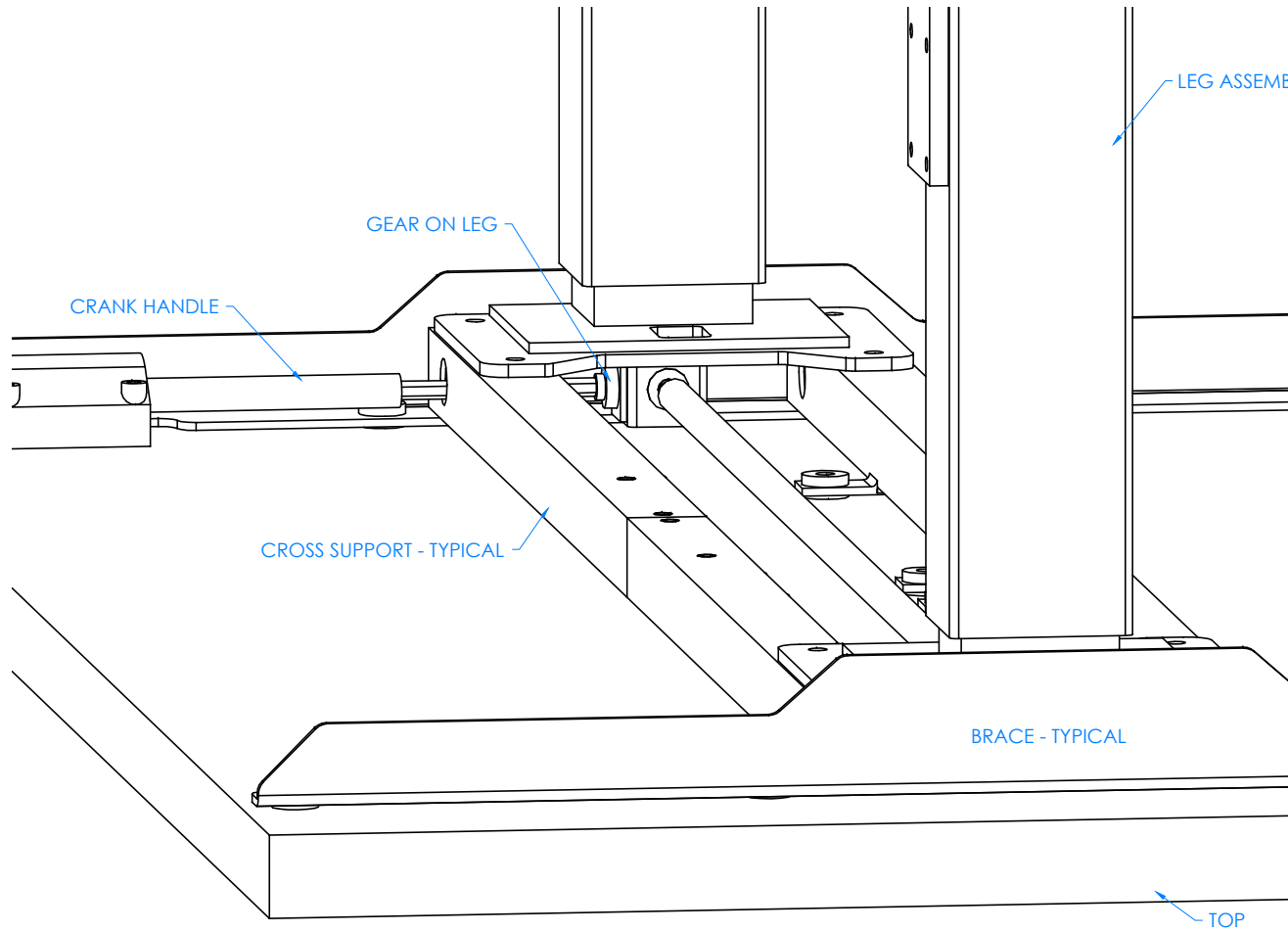


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HLB SERIES TABLES	NTS	10 OF 15	REV A



STEP 9:

- INSERT CRANK HANDLE INTO OTHER END OF GEAR ON LEG.
- CRANK HANDLE CAN BE INSTALL ON EITHER LEFT OR RIGHT SIDE OF TABLE.

NOTE:


1.

CLOSE UP OF CRANK HANDLE ASSEMBLY

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DECIMALS: $X = \pm .000$	APR BY:		DATE APR:	
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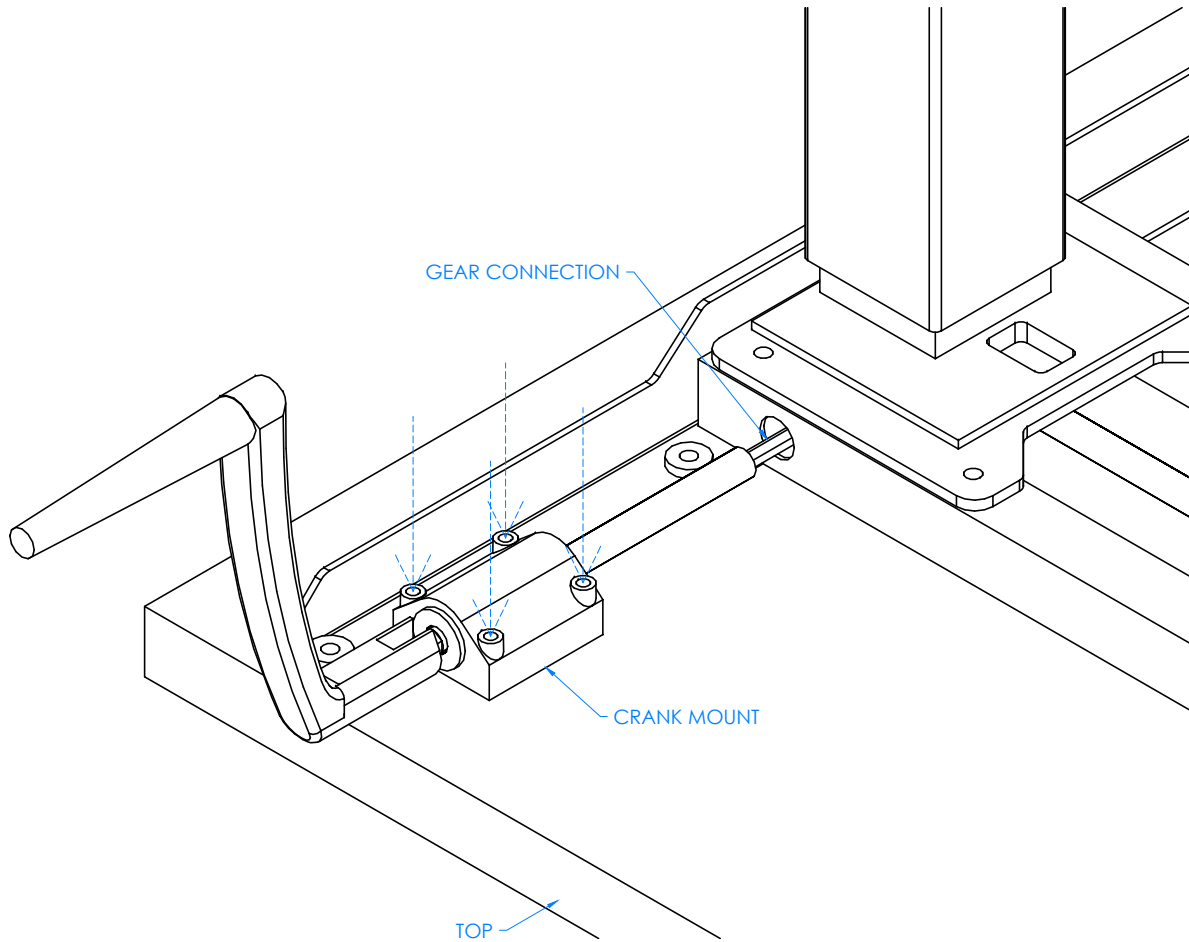
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HLB SERIES TABLES	NTS	11 OF 15	REV A



STEP 10:

- MOUNT HANDLE TO TABLE TOP WITH THE (4) SCREWS PROVIDED.
- MAKE SURE GEAR CONNECTION IS TIGHTEN AT THE END OF HANDLE BEFORE USE.

NOTE:

1.

CLOSE UP OF CRANK HANDLE ASSEMBLY

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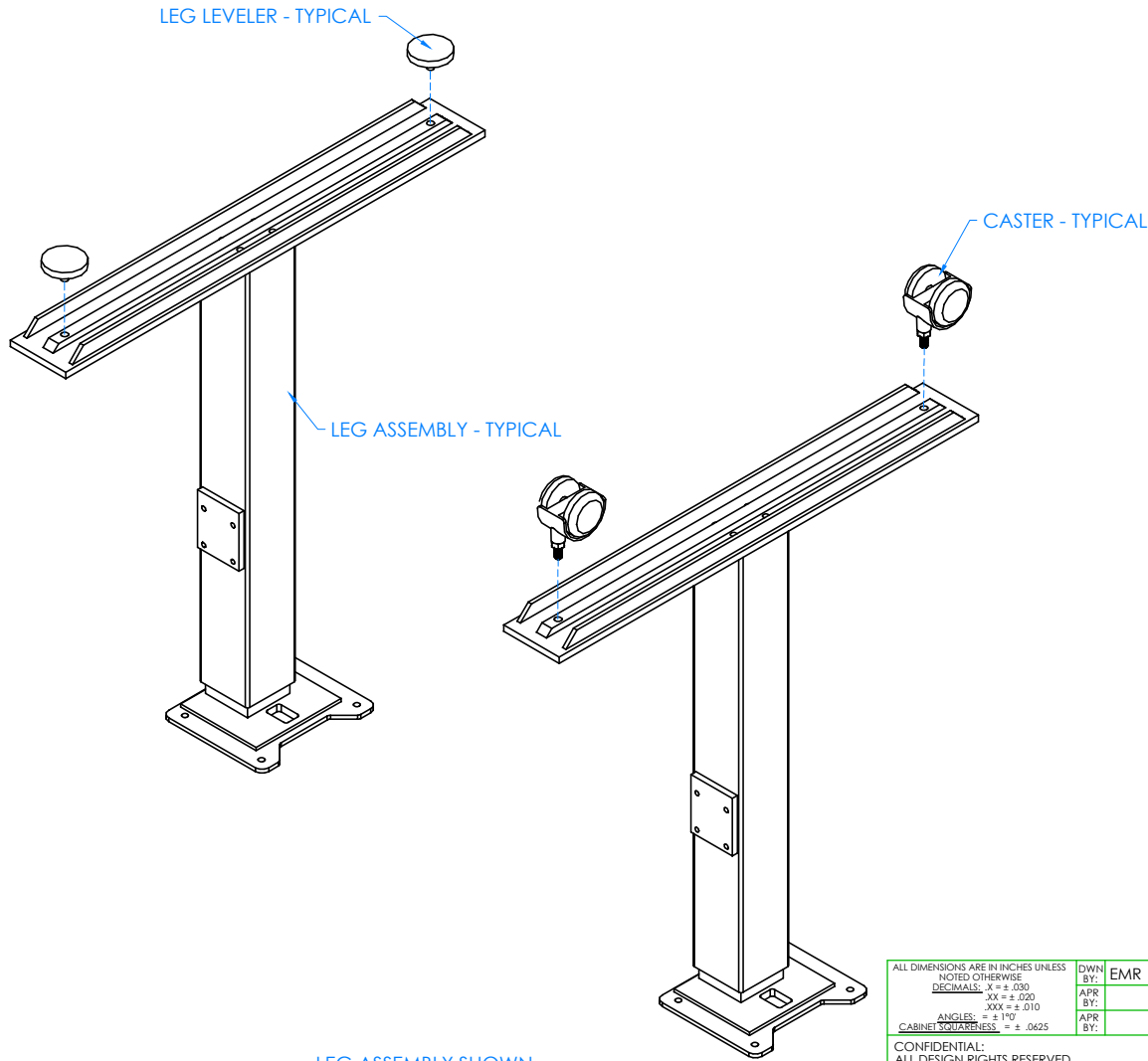


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HLB SERIES TABLES	NTS	12 OF 15	REV A



STEP 11:

- DEPENDING ON COMPONENTS PURCHASED, SCREW EITHER THE LEG LEVELERS OR CASTERS INTO BOTTOM OF LEGS.

NOTE:

1.

LEG ASSEMBLY SHOWN

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DECIMALS: $\frac{1}{16}$ = ± .000	APR BY:		DATE APR:	
$\frac{1}{32}$ = ± .020	APR BY:		DATE APR:	
$\frac{1}{64}$ = ± .010	APR BY:		DATE APR:	
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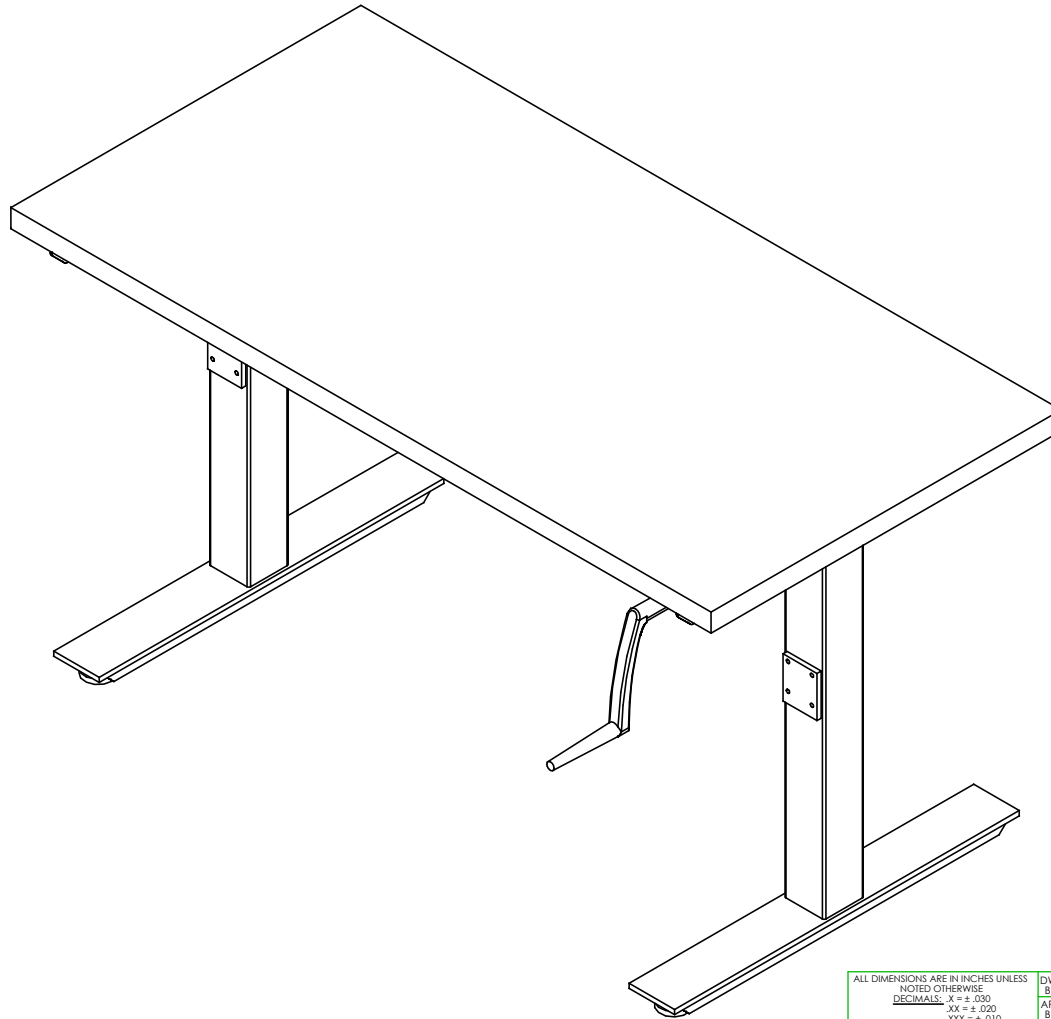


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STEP 12:

- WITH HELP FROM ANOTHER PERSON, TURN TABLE OVER SO TOP IS UP.
- IF YOUR UNIT HAS LEG LEVELERS, ADJUST LEG LEVELERS TO LEVEL TABLE.
- SET TABLE IN DESIRED LOCATION.

NOTE:

1.

COMPLETE UNIT SHOWN

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A	CREATED DRAWING	7/28/21	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
HLB SERIES TABLES	NTS	14 OF 15	REV A

Butcher Block (Varnished Tops) *Maintenance & Repair*

SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

MINERAL STREAKS

- Mineral Streaks–Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
TEMPERATURE (°F)	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.6	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.6	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5	

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.