

LDS4730, LDS6030, LDS6630, LDS6624, LDS7124, - INSTRUCTIONS VDS6630, VDS6624, VDS7124

Organize your parts and hardware.





Hardware should include:

A) 5 L-Brackets

- B) 11 Cam Pins
- C) 11 Cam Covers
- D) 30 Screws

NOTE: 11 Cams (shown in Step 2) should already be







Wooden Components include:

- E) 1 Left Leg
- F) 1 Right Leg
- G) 1 Desk Top
- H) 1 Modesty Panel

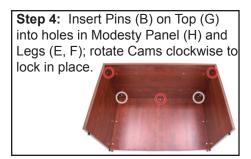




placed in wooden parts.

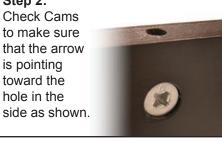
Tools Required: Phillips Screwdriver





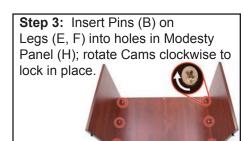
Step 2: **Check Cams**

to make sure that the arrow is pointing toward the hole in the



Step 5: Attach 3 Brackets (A) as shown, using 6 Screws (D) for each.





Step 6: If peds will not be used with this desk shell, attach remaining 2 Brackets (A) as shown for additional stability.

IMPORTANT NOTE: If only one ped will be used with this desk shell, attach Bracket (A) to the side of the desk without the ped as shown in Step 6.





This completes desk shell assembly. If attaching peds to the desk shell, proceed to instructions for how to attach your ped before turning desk shell upright.



IMPORTANT NOTICE:

- Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Do not tighten all screws/bolts until completely assembled.
- Keep all hardware parts out of reach of children.