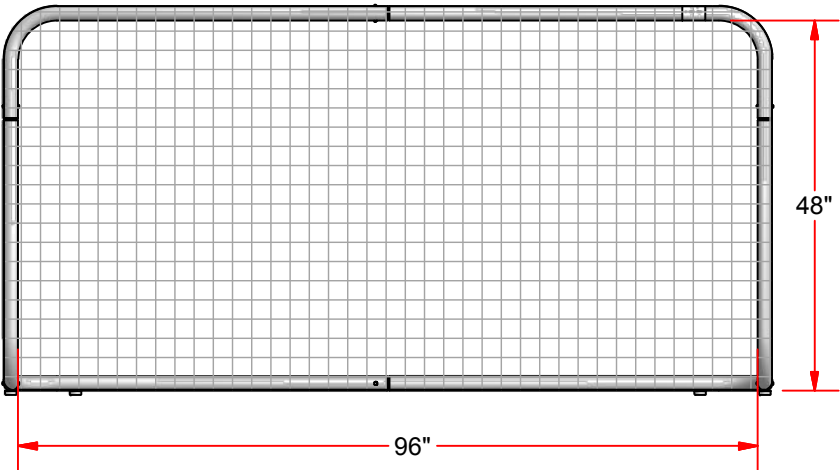
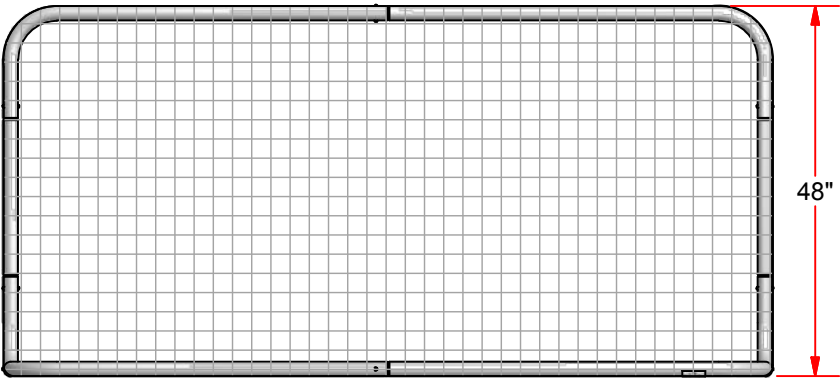
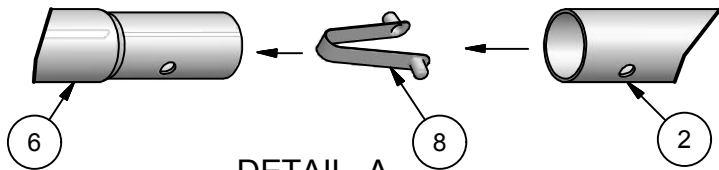
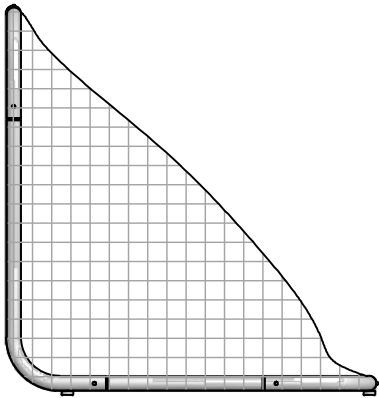


REV	DESCRIPTION	DATE	BY
A	CHANGE NET MATERIAL	5/13/2013	Moune T.

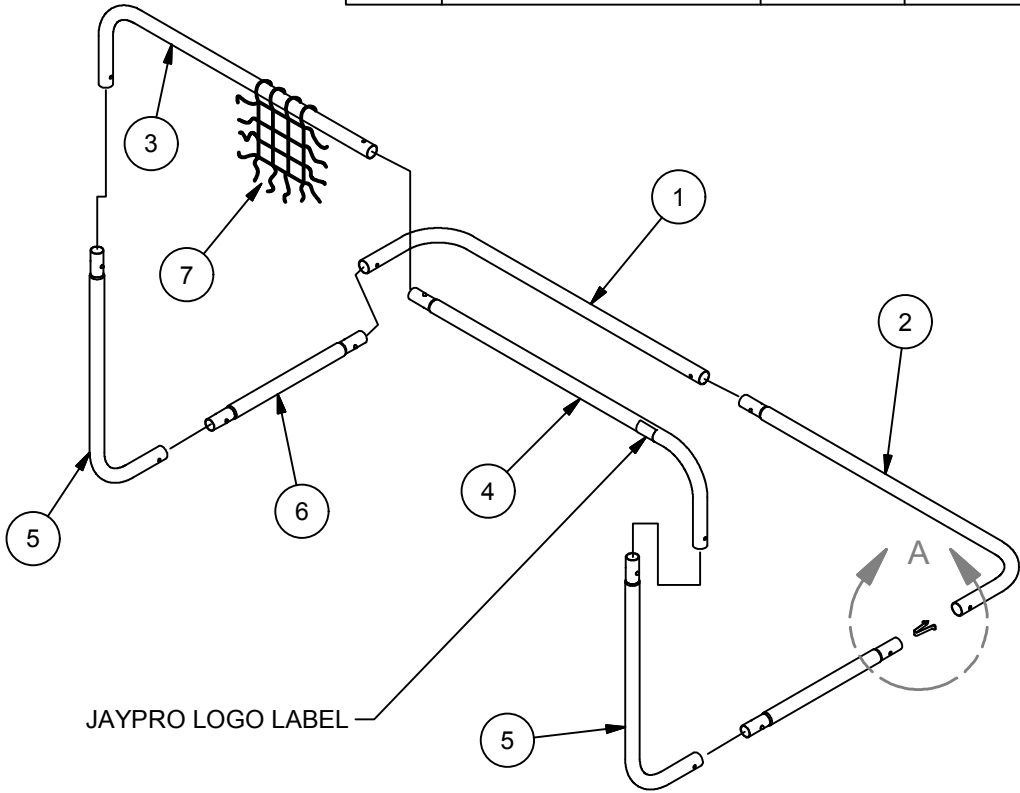


NOTES:

1. FOR SAFE OPERATION AND CONTINUED HIGH PERFORMANCE FROM THIS EQUIPMENT, INSPECTION AND MAINTENANCE MUST BE PERFORMED BEFORE EACH USE.
2. USE OF THIS EQUIPMENT, OTHER THAN INTENDED, MAY BE HAZARDOUS.
3. ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS.



DETAIL A
ITEM # 8 IS PRE-INSTALLED
SLIDE PIPES TOGETHER AS SHOWN



ASSEMBLY INSTRUCTIONS:

1. NET IS ATTACHED BY WEAVING FRAME PIPES IN AND OUT OF THE PERIMETER OF THE NET.
2. ASSEMBLE TOP CROSSBAR (3,4) AND BOTH SIDE FRAMES (5, 6). NOTE THAT LOWER CROSSBAR MEMBERS HAVE RUBBER "FOOT" PADS.
3. LAY NET OUT ON FLAT SURFACE AND DETERMINE TOP AND BOTTOM EDGES.
4. GRADUALLY WEAVE THE TOP CROSSBAR THROUGH THE TOP OF NET.
5. GRADUALLY WEAVE ONE SIDE FRAME THROUGH THE SIDE OF THE NET. ATTACH THE SIDE FRAME TO THE TOP CROSSBAR.
6. REPEAT STEP 5 FOR OTHER SIDE.
7. GRADUALLY WEAVE ONE REAR CROSSBAR MEMBER (1, 2) AT A TIME THROUGH THE BOTTOM OF THE NET.
8. ASSEMBLE BOTH REAR CROSSBAR MEMBERS TOGETHER.
9. ATTACH REAR CROSSBAR TO EACH SIDE FRAME.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	SMG-81A	LOWER CROSSBAR W/ FEET
2	1	SMG-81B	LOWER CROSSBAR W/ FEET W/ SWAGE END
3	1	SMG-82A	UPPER CROSSBAR
4	1	SMG-82B	UPPER CROSSBAR W/ SWAGE END
5	2	SMG-83A	FRONT UPRIGHT W/ FEET
6	2	SMG-83B	MIDDLE CROSSBAR
7	1	SMG-8NHP	4" SQUARE, 3 mm ORANGE POLYETHYLENE NETTING
8	8	HM5051	SNAP BUTTON CLIP ON (PRE-INSTALLED)



MODEL NUMBER: SMG-8HP		CHECKED BY: WVB	
PRODUCT NAME: MINI SOCCER GOAL			
DATE: 5/13/2013	REV: A	DRAWN BY: Moune T.	SHEET: 1 OF 1