

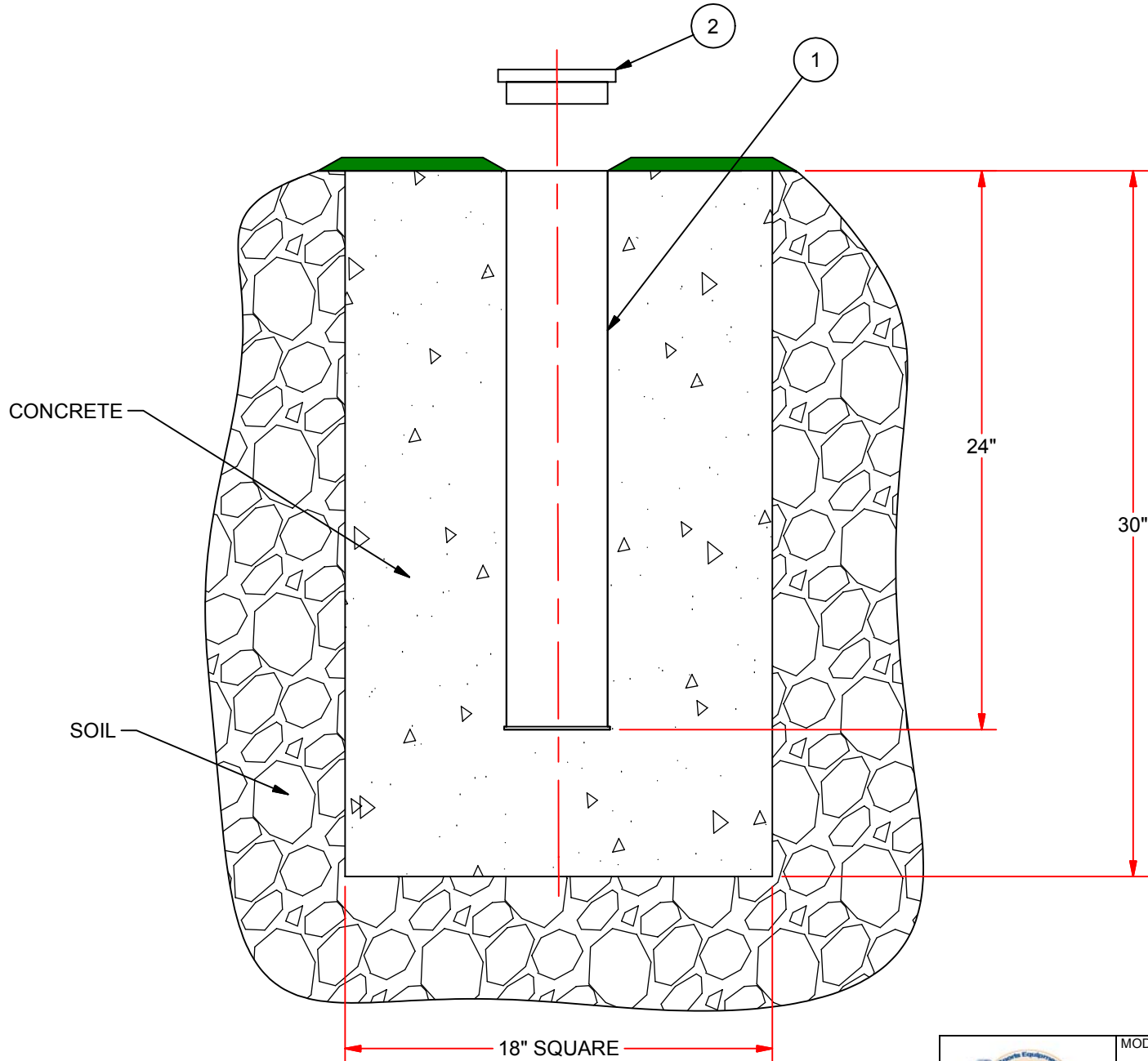
NOTE:  
1) SEE EC-824 INSTRUCTIONS FOR ASSEMBLY OF NET CLIPS.

8	2	HS283	5/16- 18 x 3 HEX HEAD CAP SCREW, ZP	1	2	SGP-730US	4" SQ. UPRIGHT
9	8	HW2050	3/8" FLAT WASHER, ZP	2	1	SGP-760XS	TOP CROSSBAR
10	4	HW2049	5/16" FLAT WASHER SAE, ZP	3	2	SGP761A	SGP-760 CORNER PC
11	2	SR1727	GROUND STAKE	4	2	SGP-74BS	REAR DIA BACKSTAY
12	1	EC-824	"EASY CLIP" NET TIE KIT	5	8	HB5010	3/8-16 x 4 1/2" CARRIAGE BOLT, ZP
13	1	NET	SUPPLIED SEPARATELY	6	8	HN265	3/8"-16 HEX HD LOCKNUT, ZP
14	2	SGP-735G	GROUND SLEEVE (OPTIONAL)	7	2	HN261	5/16"-18 HEX HD LOCKNUT, ZP
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION




976 Hartford Turnpike  
Waterford, CT 06385 USA  
(800)243-0533 Fax: (800)988-3363  
www.jaypro.com

MODEL NUMBER: SGP-730	CHECKED BY: WVB
PRODUCT NAME: OFFICIAL ALUMINUM PERMANENT / SEMI-PERMANENT SOCCER GOAL	
EFFECTIVE DATE: 4/26/2010	DRAWN BY: Moune T.



NOTE:  
THESE ARE MINIMUM  
DIMENSIONS FOR AVERAGE  
SOIL CONDITIONS

ITEM	QTY	PART #	DESCRIPTION
1	1	SGP-735GS	ALUMINUM GROUND SLEEVE
2	1	AF822A	THREE PIECE GROUND SLEEVE TOP CAP

 976 Hartford Turnpike Waterford, CT 06385 USA (800)243-0533 Fax: (800)988-3363 www.jaypro.com	MODEL NUMBER: SGP-735G	CHECKED BY: WVB
	PRODUCT NAME: <b>OFFICIAL ALUMINUM SEMI-PERMANENT GROUND SLEEVE SOCCER GOAL</b>	
	EFFECTIVE DATE: 7/9/2009	DRAWN BY: Moune T.

# JAYPRO SPORTS

Official Permanent, Semi-Permanent Round Soccer Goal, SGP-730

**\*\* READ ALL DIRECTIONS CAREFULLY BEFORE BEGINNING THE ASSEMBLY \*\***

## IMPORTANT NOTICE:

- 1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
- 2) **NEVER** ALLOW ANYONE TO CLIMB ON THE NET OR GOAL FRAME.
- 3) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 4) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.

## ASSEMBLY INSTRUCTIONS

### TOOLS REQUIRED:

- 1/2" Socket Wrench and Box Wrench
- 9/16" Socket Wrench or Box Wrench
- Rubber Mallet

### **Soccer Goal Installation:**

- 1) Determine the proper location for the goal uprights (item 1) on the soccer field. The spacing between uprights is 24'-4" center-to-center. Dig the footing holes to the dimensions as shown on the illustration. These are minimum suggested dimensions for average soil conditions.

**Note:** Carriage bolts should be installed with the round head towards the inside of the goal. After inserting carriage bolt lightly tighten hex nut to hold it in place. Using a rubber mallet tap head of the bolt only enough to seat head completely.

- 2) For best results assemble the main goal frame, uprights (item 1) and crossbar (item 2) on the ground prior to placing in the footing.

### **Permanent Installation:**

- 3) Lower the assembled goal face into the footing. Block beneath and around each upright, plumb the structure and pour the concrete. Check that the distance between the playing surface and the crossbar of the upright is 8'. Brace the structure to assure that it does not shift during the footing curing process.
- 4) Wait for the concrete to fully cure according to the manufacturer's instructions.

### **Semi-Permanent Installation: SGP-735G Ground Sleeve Sold Separately**

(Note: whenever goal is removed from ground sleeves for maintenance or storage, always cover the open end of the sleeve using the top cap (AF822A) provided.)

- 3) Slip the ground sleeves (SGP-735GS) onto the bottom of each upright and lower the assembled goal face into the footing. Block beneath and around the sleeves, plumb the structure and pour the footing. Be careful to ensure that concrete does not enter the inside of the sleeve. Check that the ground sleeve does not stick above the playing surface and that there is 8' from the playing surface to the underside of the crossbar. Brace the structure to assure that it doesn't shift during the curing process.

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Official Permanent, Semi-Permanent Round Soccer Goal, SGP-730

- 4) Wait for the concrete to fully cure according to the manufacturer's instructions.
- 5) Install Rear Backstays (item 4) into the hub of each corner piece (item 3) as shown in the illustration (Detail A).
- 6) Anchor base of each Rear Backstay using item 11. (Detail B)
- 7) Locate the upper corner of net. Draping the net over the Rear Backstays (item 4) attach the net to the back of the goal face using the net clips provided (item 12).