



ASSEMBLY INSTRUCTIONS

DT-TABLES ASSEMBLY INSTRUCTIONS



***Model views may not represent exact model purchased**

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ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #		PART#
1-LEG KIT, TABLE		1-APRON ASSY, TABLE	
1-TOP, TABLE		BOX, TABLES	
4-SCREW, 7MMX50MM,	228564	8-SCREW, 7MMX90MM	227578
OPTION FOR STRETCHERS		OPTION FOR LEG BRACES	
3- SCREW, #6X3/4 TRUSS HEAD, QUAD, BLACK	236263		

REV	DESCRIPTION	DATE	NAM
---	Original Created	6-12-09	NAM
	Deleted leg boot, added pencil strip, & chamfer leg	1/21/10	DK

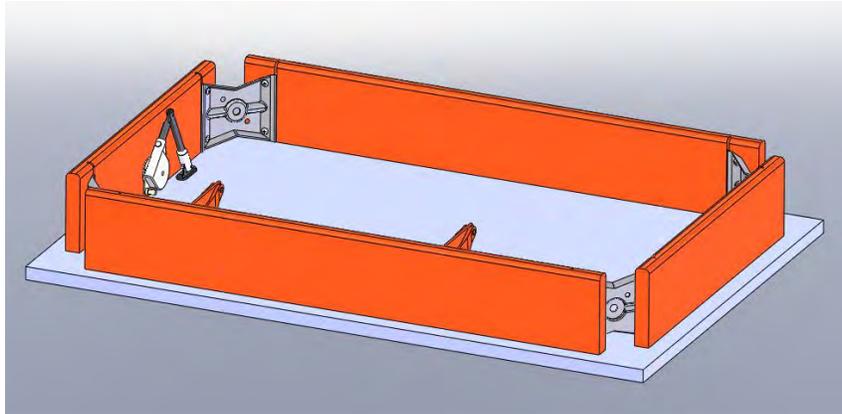
Assembly Instructions for Tables

Items not included but needed for assembly:

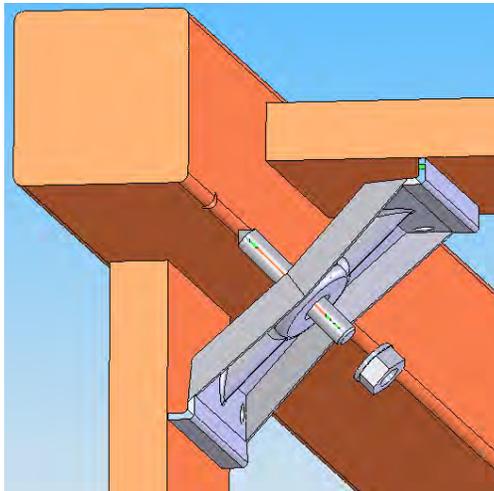
1. ½" wrench

Instructions:

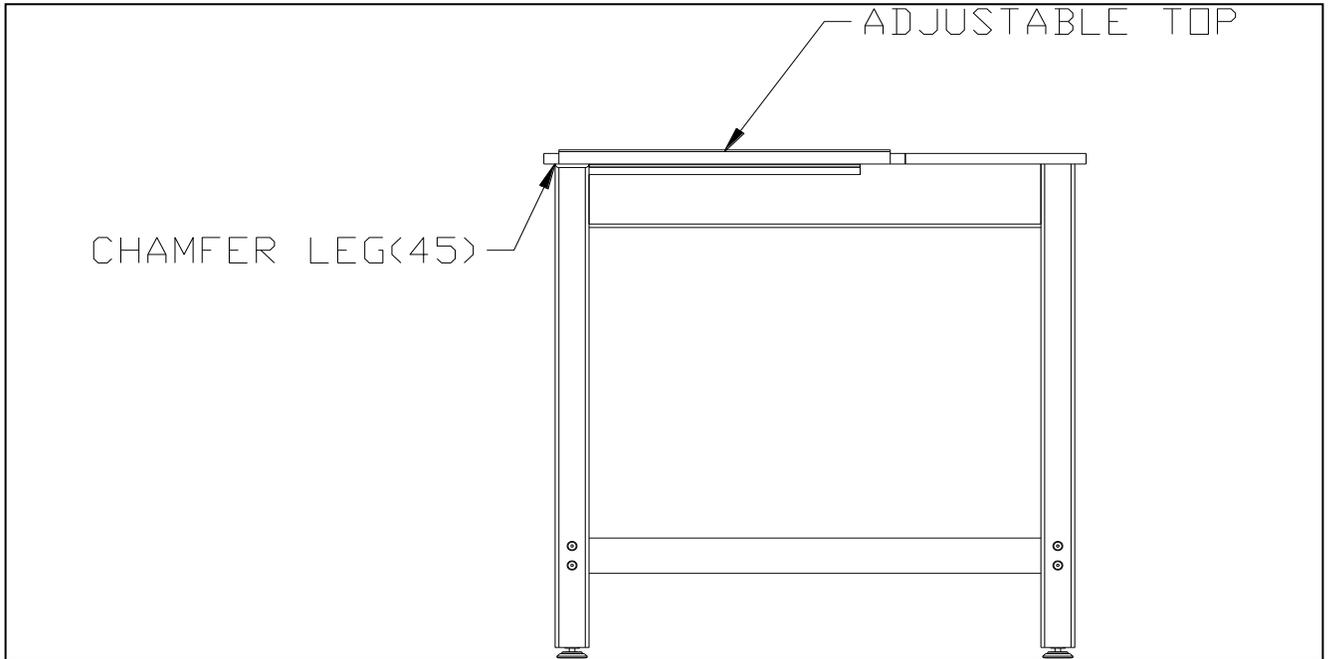
1. Lay the table on the floor with the apron side up. (Be sure to lay the table on a clean surface so you don't damage the tabletop.)



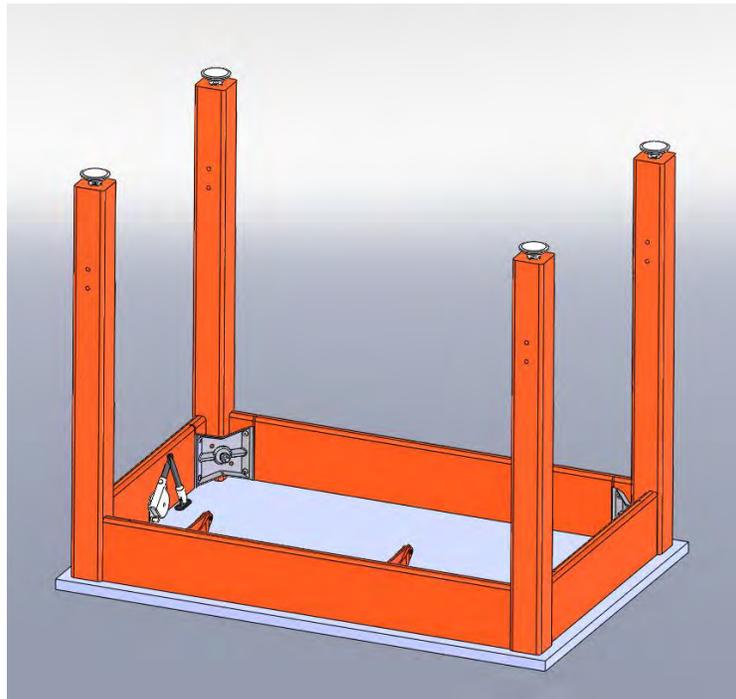
2. Take each of the table legs and insert the stud bolt through the hole in the steel corner brace. Please read instruction three before inserting all legs.



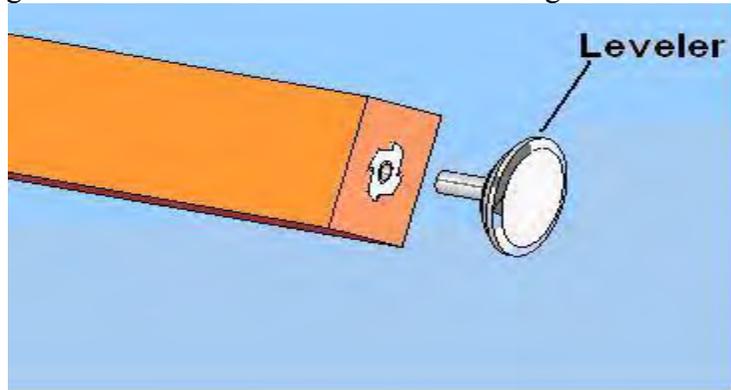
3. *Please note:* There may be either 1 or two legs with a chamfer (45) on it. The legs with the chamfer go alongside the adjustable top as pictured below.



4. Apply a lock washer and a 5/16" nut onto each stud bolt. Tighten each nut using a minimum of 12 foot-pounds but not exceeding 17 foot-pounds of torque.

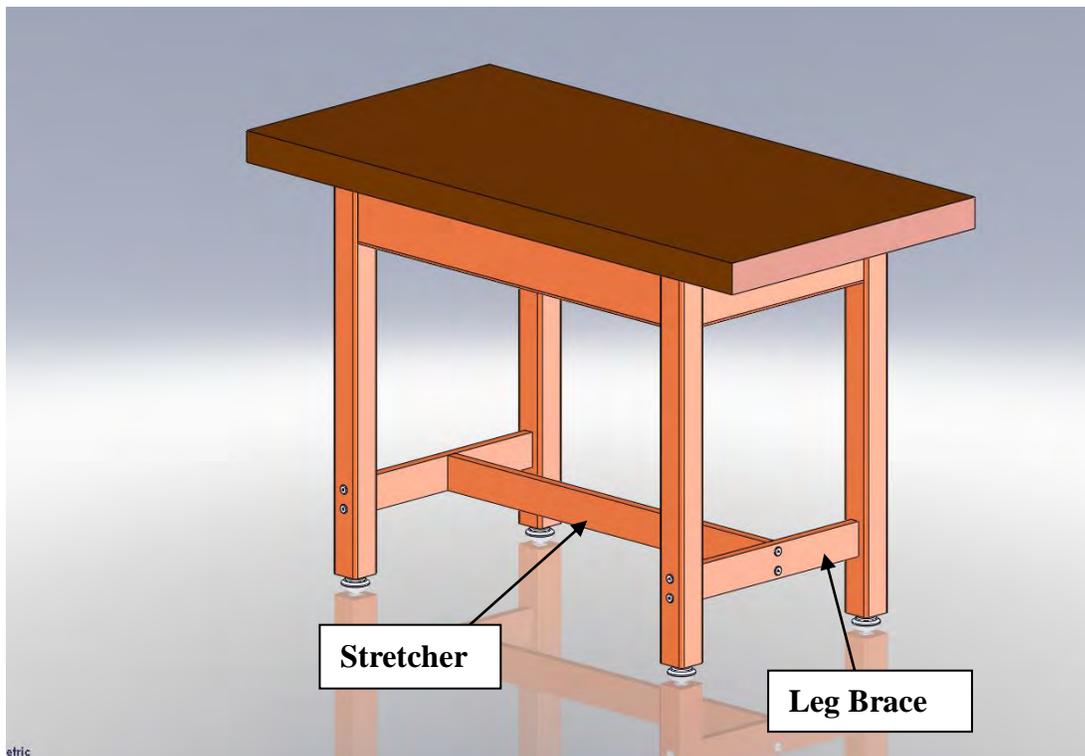


5. Screw leg levelers into t-nut in the bottom of the leg.



6. Turn the table over so the top is up. Set your table in place and adjust the leg levelers to level the table.
7. Add the pencil strip to the adjustable top using the (3) #6 x 3/4 truss head, black screws provided. *NOTE: It is recommended to first line the pencil strip up on the side of the adjustable top, then drill pilot holes into the side of the top to prevent the top from splitting. 1/8" drill bit is not provided.*
8. **NOTE: TABLES WITH LEG BRACES AND STRETCHERS SEE FIGURE 8A.**

FIGURE 8A



9. Attach leg braces with: (SCREW,7MMX90MM,CONN,ALLENHEAD,BLACK)
Provided
10. Attach stretcher with: (SCREW,7MMX50MM,CONN,ALLENHEAD,BLACK)
Provided