

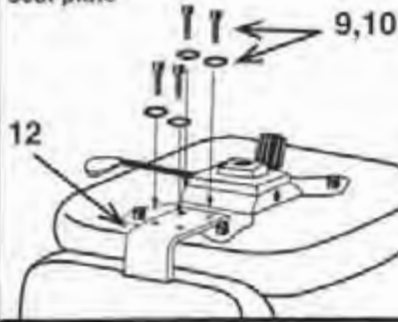
SC66/1481 MANAGERS CHAIR WITH ARMS

ASSEMBLY INSTRUCTIONS



DETAIL A:

Assemble the back support over the seat plate



Part	QTY
1. Base	1
2. Casters	5
3. Pneumatic Cylinder	1
4. Bellows	1
5. Seat Plate	1
6. Seat Cushion	1
7. Back Cushion	1
8. 1 1/4" Screws	2
9. 1 1/8" Screws	12
10. Washers	14
11. Arms Left (11L) Right (11R)	2
12. Back Support (pre-Installed)	1
13. Allen Wrench (not shown)	1

Remove all the parts from carton, separate them into part numbers indicated on the list and make sure part quantities are correct.

STEP 1. Insert five Casters (2) into Base (1). Insert Pneumatic Cylinder (3) into Base (1) and slip Bellows (4) over cylinder shaft.

STEP 2. Attach adjustable Seat Plate (5) to Seat Cushion (6) with the arrow towards the front of the chair. Use two 1 1/4" Screws (8) and two Washers (10) on the front of the Seat Cushion (6). Use two 1 1/8" Screws (9), and two Washers (10) on the rear of the Seat Cushion (6). **TIGHTEN ALL FOUR SCREWS COMPLETELY.**

STEP 3. Align the holes in the Arms (11L and 11R) with the holes in the Seat Cushion (6), Using 1 1/8" Screws (9) and Washers (10) attach Arms (11L and 11R). **FULLY TIGHTEN ALL SCREWS.**

STEP 4. Attach the Back Support Plate (12) to Seat Cushion (6) using four 1 1/8" Screws (9) and Washers (10). **FULLY TIGHTEN SCREWS.**

IMPORTANT NOTE: MAKE SURE YOU HAVE ASSEMBLED THE BACK SUPPORT (12) OVER THE SEAT PLATE (5) THAT YOU ATTACHED TO THE SEAT CUSHION IN STEP 2. (SEE DETAIL A)

STEP 5. Place the assembled seat on top of Pneumatic Cylinder (3) applying downward pressure.

ATTENTION: MAKE SURE ALL SCREWS ARE FULLY TIGHTENED BEFORE USING CHAIR.