

Revised: October 21, 2010

Models include:

- ▶ 59T062960RD-B4
- ▶ 59T062760RD-B4

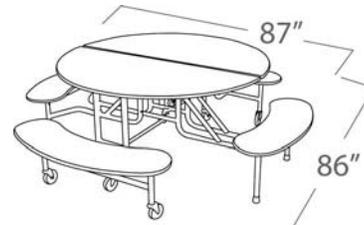


TABLE SHOWN 59T062960RD-B4

MATERIALS

a. Tabletop

The tabletop shall be constructed of $\frac{3}{4}$ " thick, particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a $\frac{1}{2}$ " radius. Tabletop and bench is laminated with Wilsonart®.030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard Wilsonart® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, tan, country blue, light gray, and red brick.

Top is secured to frame with #10 x $\frac{3}{4}$ " screws, 9" on centers.

b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1 $\frac{1}{4}$ " and 1 $\frac{1}{2}$ " steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder coat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1 $\frac{1}{4}$ " wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

d. Benches

Benches are mounted to the end legs with (8) #10 x 3/4" screws. Two additional bench mounting brackets secure seat plate to bench with (3) #10 x 3/4" screws.

Benches on mid-legs are factory assembled to dual 1 5/8" high "C"-shaped 14-gauge aprons with #10 x 3/4" screws. Tubing, 1 3/8" OD 14-gauge, is MIG welded to 1-5/16" 14-gauge tubing to form the bench attachment assembly for the aprons to the down tubes of the mid-legs. This bench attachment assembly is also factory assembled to the aprons using 5/16-18" bolts and nylock nuts. Field attachment is complete by inserting the (2) bench attachment assemblies, per bench, into the down legs of the mid leg assemblies and anchoring with (1) 5/16-18" bolt and nylock nut per down leg, (2) total per bench assembly.

STORAGE FOOTPRINT

One table in the stored position should occupy an area of 46" wide x 86" long.
Two tables in the stored position should occupy an area of 92" wide x 86" long
Three tables 138" wide x 86" long. Each additional table adds 46" to the stacked length.

CERTIFICATIONS AND PERFORMANCE STANDARDS

GREENGUARD® Certification We have been awarded both the GREENGUARD Indoor Air Quality Certification® and the more stringent Children & Schools Certification (daycare and K-12) by the GREENGUARD Environmental Institute (GEI). All GREENGUARD® products have been tested for their chemical emissions performance and can be found in the GREENGUARD® product guide at greenguard.org.

UL Listed Tested by Underwriters Laboratories; meets the more stringent safety standards contained in UL Standard for Safety for Folding Rollaway Tables, UL 2040.

WARRANTY

As part of Palmer Hamilton's on-going commitment to quality, product specifications, changes or modifications may be made without prior notice. Palmer Hamilton warrants that its products shall be free from defects in original material and workmanship for a period of fifteen years from the original shipment date. This warranty shall not apply to normal wear and tear or in the event products are damaged as a result of misuse, abuse, vandalism, neglect, accident, improper application, and modification or repair by persons not authorized by Palmer Hamilton. The company will, at its discretion, repair or replace any defects. Any repair or replacement must be approved in advance by the factory before any action is taken. There are no implied warranties of fitness or merchantability, and there are no other express warranties beyond the warranties expressed here.



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