



# SPECIFICATIONS

## 9400BR 9000 Series 4-Leg Combo, Bookrack, High-Pressure Laminate Work Surface

**Description:** Virco's 9000 Series 4-leg chair desk combo units with a tubular steel frame and a one-piece molded polyethylene shell include model 9400BR with a high-pressure laminate work surface and a bookrack.

**Frame:** One length of 1-1/8" diameter x 17 gauge steel tubing shall be U-shaped to create the two front legs. A transition tube made of 1-1/8" diameter x 12 gauge tubing shall be formed to run parallel to the writing surface, down the right-hand side of the frame then underneath the seat. The transition tube shall also be welded to two 15 gauge steel leg brackets each with a weld on top of the bracket and a 180° continuous weld around the diameter of the tube. The rear legs formed of a continuous length of 1-1/8" diameter x 15 gauge tubing shall be welded to the leg brackets each with a weld on top of the bracket and a 180° continuous weld around the diameter of the leg. A seat and back support formed from a single length of 3/4" diameter x 17 gauge tubing shall be welded on top of each leg bracket with two 1-1/2" welds. An auxiliary arm tube made of 3/4" diameter x 15 gauge tubing shall be welded to the backrest and formed to run along the right-hand side of the frame and welded to the transition tube and to the front leg at the other end. Two 15 gauge top support brackets shall be welded on top of the front leg. One length of 7/8" diameter x 13 gauge tubular steel shall run between the front leg and the transition tube as a lateral brace.

**Plastic Shell:** Shall be injection-molded polyethylene into a posture-enhancing form with rolled edges and reinforced areas at seat rivet points. Plastic shall have an additive to dispel static charge from the product. Color shall be evenly dispersed throughout the plastic for a clean and fresh appearance. The face of the shell shall have three ventilation slots and shall be textured to promote good

posture. The shell shall be permanently attached to the frame with four nickel plated rivets.

**Work Surface:** The work surface shall be 18" x 24" x 9/16" made from 55lb density particleboard surfaced with a high-pressure laminate. Underside shall be sealed with a backer sheet. Edges shall be beveled and sealed with lacquer.

**Bookrack:** The unit's welded bookrack shall consist of .283 diameter solid steel rods; in addition, the bookrack shall include a .250 diameter solid steel rod welded to the frame's front legs.

**Glides:** The unit shall include four 1-1/8" diameter inside-holding swivel nylon-base glides.

**Glide Options:** Optional steel-base, felt-base and rubber-base glides shall be available. For steel-base glides, add SG to the end of the model number; for felt-base glides, add FG to the end of the model number; for rubber-base glides, add RG to the end of the model number.

**Metal Finish:** Metal surfaces shall be available chromed or with a powder coat finish.

**Dimensions:**

9400BR

Seat ht. 18"

24"W x 36-1/2"D x 30-11/16"H

Body Clearance: 16-3/4"